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manufacturers of quality joinery products

COMMERCIAL / EDUCATION / HEALTHCARE / PUBLIC SECTOR / RESIDENTIAL

S I N C E 1 9 7 2

HANSON & BEARDS LTD

Manufacturers of high quality internal & external flush and timber doors, secured by design entrance systems, glazed screens and purpose made joinery.

Hanson & Beards Ltd was established in Leeds in 1972. Since its early beginnings, the company has built a reputation for exceptional product quality, reliability and the very highest standards of client service. In 2007 the business relocated to larger premises in Halifax and quickly established a growth strategy supported by a significant investment program which included further development of its Anodoor, doorsets and Secured by Design products.

Today, **Hanson & Beards Ltd** serves a diverse range of clients across the entire construction sector with high quality doors, doorsets, Secured by Design entrance systems, glazed screens and purpose made joinery products successfully supplied to offices, hotels, developments, apartment blocks, schools, hospitals, airports, sports stadiums and public buildings throughout the UK.

Hanson & Beards Ltd is quality assured to BS EN ISO 9001: 2008, and holds Certifire 3rd party approval CF 561, CF562. CF145. The company is also a member of BWF, BM Trada Q Mark and Secured by Design schemes and is currently seeking Chain of Custody certification on a range of products.



Hanson and Beards Ltd manufactures its popular Anodoor range in both standard and special sizes to the highest standards at its 45,000 sq ft manufacturing unit using a combination of modern efficient manufacturing techniques, experience and traditional craftsmanship.

The Anodoor range is lipped on all four edges as standard and choices can be made from more than 3,000 finishes, including veneers, laminates and inlays in addition to a wide array of glazing and core material options.

Hanson and Beards Ltd continues to invest in the manufacturing processes, to ensure customers receive the highest possible levels of product quality in the shortest possible lead times.



Anodoor can be supplied in any of the following categories:

- Internal
- Flush
- Veneer
- Inlay Veneer
- Laminated
- Paint Grade
- Glazed
- FD30 & FD60
- Non Fire Rated
- Acoustic
- External
- Solid Timber Core
- Hardwood & Softwood
- Raised & Fielded
- Mortice & Tenon



Doorsets and entrance systems are now recognised as the preferred choice of Specifiers, Contractors and Developers as the simplest and most cost effective means of meeting the requirement for consistent quality in fire, acoustic and security applications.

Hanson & Beards Ltd doorsets and Secured by Design entrance systems incorporate door leaves from the popular Anodoor range which are lipped on all four edges as standard and hung on either hi-load lift off hinges, tested to BS EN 1935 Grade 11 or hi-load triple-knuckle butt hinges, tested to BS EN1935 Grade 13. Where integrated finger protection is required, the award winning Safehinge can be provided.

Together with the wide array of door leaf facings, doorset frame sections can be supplied in softwood, a variety of hardwoods, veneered MDF or wrapped with custom formed impact absorbing vinyl acrylic.



Doorsets can be supplied to meet the following applications :

- Internal and External FD30, FD60, FD90 & FD120 in both standard and special sizes.
- Internal and External Non Fire Rated, in both standard and special sizes.
- HTM58 (Healthcare), in both standard and special sizes.
- Secured by Design, in both standard and special sizes.
- Acoustic rated up to 42dB, in both standard and special sizes.

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Timber glazed screens provide excellent fire and acoustic performance without compromising design or aesthetic requirements.

Hanson and Beards Ltd has over 30 years experience of manufacturing timber screens that are in many respects unique, being both aesthetically pleasing and fully compliant with current regulations for fire and acoustic applications.

Frame sections can be supplied in softwood, a wide range of decorative hardwoods and veneered MDF. Glazing can be single, double or triple in a variety of thicknesses to suit fire and acoustic requirements.



Glazed screens can be supplied for the following applications:

- Internal and External 30 and 60 minute fire rated.
- Internal and External Non Fire Rated.
- Internal and External Acoustic Rated.



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A modern, fully equipped production unit that combines computer controlled manufacturing techniques with traditional skills, puts **Hanson and Beards Ltd** in the unique position to offer a range of purpose made joinery products that complement its high quality timber doors, doorsets, Secured by Design entrance systems and glazed screens providing Specifiers, Contractors and Developers a single sourcing option for all joinery requirements.

Whatever the purpose made joinery requirement, **Hanson and Beards Ltd** has the experience, knowledge and skill to provide the complete solution.



Typical purpose made joinery items include:

- Timber Windows
- Window Boards
- Terrace Entrance Systems
- Wall Panelling
- Door Frames & Sidelights
- Architrave
- Reception Counters
- Skirting



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